

Name: \_\_\_\_\_

### Homework for Lecture 28, 29

The oxidation of silicon ( $\text{Si} + \text{O}_2 \rightarrow \text{SiO}_2$ ) is a typical way to form an insulating oxide layer on silicon wafer (as shown in the diagram below). The oxidation rate (i.e., the increase rate of  $\text{SiO}_2$  layer thickness) follows Wagner's parabolic model,  $x^2 = Kt$ , with the rate constant  $K$  following the experimentally-determined values in an atmosphere of dry oxygen as shown in the table below:

Temperature ( $^{\circ}\text{C}$ )	1200	1100	1000	920	800
Oxidation rate constant ( $K$ ) ( $\mu\text{m}^2/\text{h}$ )	0.0450	0.0270	0.0117	0.0049	0.0011

Note:  $1 \mu\text{m} = 10^{-6} \text{ m}$

(data are from a J. W. Mayer and S. S. Lau 1990 Book)

- 1). Calculate how long will be needed to grow a  $0.1 \mu\text{m}$  thick of  $\text{SiO}_2$  layer under  $1000^{\circ}\text{C}$ .
- 2). The oxidation rate constant ( $K$ ) depends on temperature as evidenced by the data shown in the Table. Make a plot of  $\ln K$  versus  $1/T$  to check if the temperature dependence of  $K$  follows the Arrhenius equation as discussed in Lecture 1 and 2, i.e.,  $K = \text{const} \times e^{-\Delta G_A / RT}$ , and estimate the activation energy  $\Delta G_A$ .  
(hint: you will need to convert the temperature unit from Celsius to Kelvin, K)

